

Split

Work Order ID 146999-2

Wednesday, May 25, 2016 9:58:19 AM

\*146999\*

Page 1

Item ID: D2732-030

Revision ID:

Item Name: Rubber Cushion - 3"

Start Date: 5/25/2016 Start Qty: ~~200.00~~ 170

Required Date: 5/27/2016 Req'd Qty: 200.00

Reference:

Accept

\*N9000040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

\*200\*

\*200\*

Approvals:

Process Plan: MJS

Date: MAY 25 2016

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2732

Rev B1

100

\*100\*

Packaging

Packaging

Memo

Cut as per dwg (3.00")

0.00

0.00

170 FF

MAY 25 2016

110

\*110\*

QC

Quality Control

QC6- Inspect dimensions to drawing

Memo

0.00

0.00

170

DAS  
38  
9-89

MAY 26 2016

120

\*120\*

Packaging

Packaging

Identify as per dwg & Stock Location: 5410

Memo

0.00

2.00

170

DAS  
6  
9-89

MAY 26 2016

408 1 - 1950

**Work Order ID 146999**

Wednesday, May 25, 2016 9:58:19 AM

**\*146999\***

Page 2

Item ID: D2732-030

Revision ID:

Item Name: Rubber Cushion - 3"

Start Date: 5/25/2016 Start Qty: 200.00

Required Date: 5/27/2016 Req'd Qty: 200.00

Reference:

Accept

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***

Cust Item ID:

Customer:

**\*200\*****\*200\***

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

**\*130\***

QC

Quality Control

Memo

20.00

MCS

MAY 26 2016

MCS

MAY 26 2016





# Picklist Print

Wednesday, May 25, 2016 9:58:25 AM

Page 1

Work Order ID: 146999

Parent Item: D2732-030

Parent Item Name: Rubber Cushion - 3"

\*146999\*

\*D2732-030\*

Start Date: 5/25/2016

Required Date: 5/27/2016

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D2732                           |                        | Manufactured  | No          |                     |                  | 100             | f                  | 414.5263       | 0.25        | 52.63158     |               |                |        |

\*D2732\*

Rubber Cushion (\$per foot)

\*\*

FF MAY 25 2016

Location

ST412

117118

143793

Loc Qty

414.5263158

5E-10

414.526316

Loc Code

3  
50

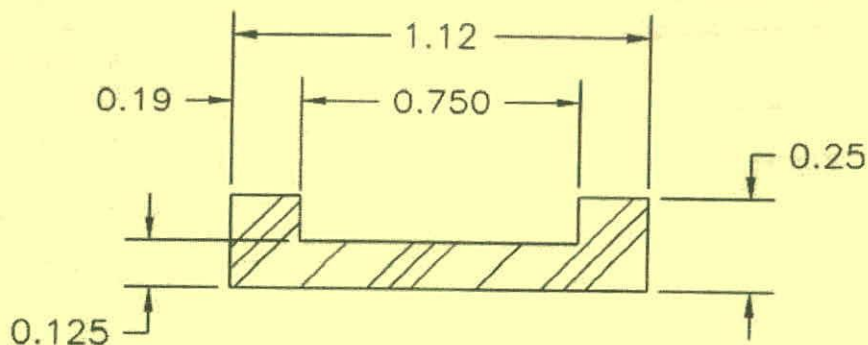


**DART**



|                               |                                |                                                              |                        |
|-------------------------------|--------------------------------|--------------------------------------------------------------|------------------------|
| DESIGN<br><i>KE</i>           | DRAWN BY<br><i>KE</i>          | DART AEROSPACE LTD<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |                        |
| CHECKED<br><i>[Signature]</i> | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br>D2732                                         | REV. B<br>SHEET 1 OF 1 |
| DATE<br>98.03.05              |                                | TITLE<br>RUBBER EXTRUSION                                    | SCALE<br>2:1           |
| A                             | 97.12.04                       | NEW ISSUE                                                    |                        |
| B                             | 98.03.05                       | BLACK WAS WHITE                                              |                        |
| BI                            | <i>UP</i> 02.05.23             | ADD POSSIBLE SUPPLIER                                        |                        |

**RELEASED**  
98/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035  
10 LONG: D2732-100

*146999 MS  
1605-25*

MATERIAL: NEOPRENE BLACK 50 DUROMETER  
NOTE: ALL DIMENSIONS ARE IN INCHES  
TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003

